

# AUTOMOTIVE FABRICS

---

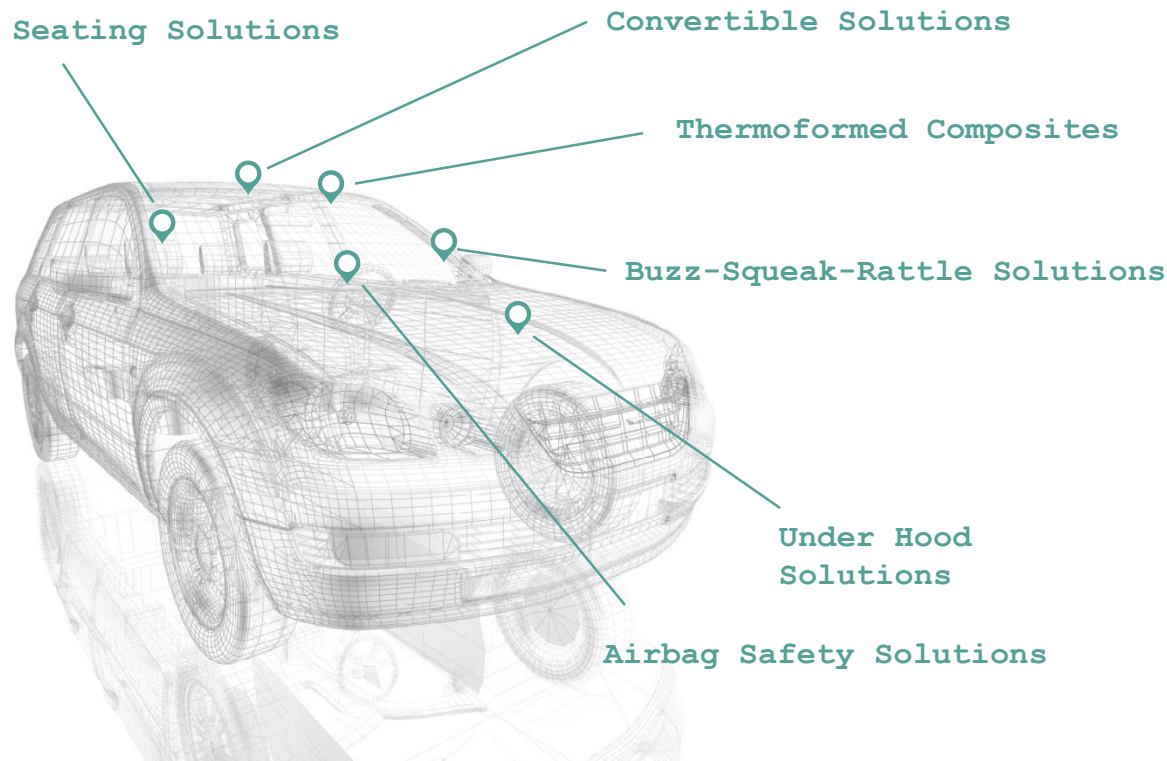
powered by *The Nylon Advantage*®



# AUTOMOTIVE FABRICS



powered by *The Nylon Advantage*®



**Seating** component manufacturers use our materials for strength reinforcement and superior abrasion resistance.

**Thermoformed Composites** utilize our unique materials to improve overall strength while reducing weight in the vehicle.

**Under Hood Solutions** include shielding, insulation, and cable wrap applications.

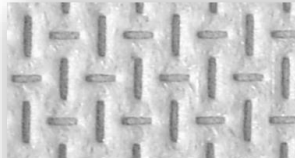
**Airbag Safety** applications include dust covers, protective sleeves, hanger applications, and anti-shatter shields for blow-out panels.

**Convertible Top** applications employ our materials in hidden areas where strength and abrasion resistance are critical.

**Buzz-Squeak-Rattle** solutions are found where a thin, strong, quiet, and abrasion resistance material is needed.

# We build great products.....

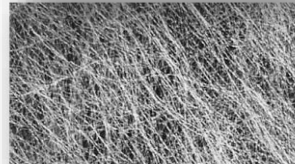
powered by *The Nylon Advantage*<sup>®</sup>



*PBN-II<sup>®</sup> Thermal Bond*



*Orion<sup>®</sup> Thermal Bond*



*Cerex<sup>®</sup> Flat Bond*



*Solution Dyed Colors*

Our fabrics are made of nylon (PA66), one of the **toughest and most durable man-made polymers**, creating products with **high tensile and tear strength** even at low fabric weights.

The **thermal stability** of nylon is outstanding. All fabrics have a melt point of approximately 500°F (260°C), with dimensional stability up to 400°F (200°C). They can even be processed at temperatures as high as 425°F (215°C) for limited periods of time. **Chemical resistance** is outstanding, as these fabrics effectively resist attack from many solvents, alkalis, and acids.

Cerex fabrics exhibit **excellent uniformity** and work well in applications that demand high quality. In addition, nylon bonds well with adhesive and resin systems, making our fabrics excellent components for laminate and composite systems.

Cerex materials are made with continuous filaments and can utilize various filament geometries, bonding technologies, and polymer additives to achieve the desired performance in your application.



# SEATING SOLUTIONS

powered by *The Nylon Advantage*<sup>®</sup>



Drivers spend more and more time each year in their automobiles, meaning seat designs have to be more comfortable! Seating design has become more complex through the years, and technology has been forced to keep pace.

Nylon nonwovens offer you options when you think about your next seat design. Small, thin strips of nylon nonwoven can be used to reinforce critical areas within the seat, like you find around the J-hook attachment.

Lightweight nylon materials can be used to reinforce leather and other “A” surface fabrics to give them integrity without sacrificing comfort or functionality.

When foam buns and cushions are utilized, look to incorporate nylon nonwovens into your next design. They will not only help improve your manufacturing process, but they add value to the design through formability, good air permeability to allow foam to fill tight spaces, and added abrasion resistance, especially to the bottom of the bun where it is needed.



# AIRBAG SAFETY SOLUTIONS

*powered by* The Nylon Advantage<sup>®</sup>



Airbag dust covers are designed for the protection of the airbag system once folded and placed into a module. With a predetermined breaking point, the function of the airbag sleeve guarantees your safety 100%. For more than 15 years, CEREX has supplied this market segment and is established as one of the leading manufacturers of airbag protective cover fabrics for frontal, head and side airbag systems.

With the evolution of different airbag hanger systems, CEREX products provide the strongest nonwoven materials that can found, meaning you can lower overall weight, reduce noise levels and still have the dependability of nylon.

Our materials can also be used as structural reinforcement in airbag systems to add strength at critical points during deployment. Use as a fabric or consider lamination as a solution in your composite.





# UNDER HOOD SOLUTIONS

*powered by* The Nylon Advantage<sup>®</sup>



Look under any car hood and you'll find one of the toughest environments for any material. Our nonwoven fabrics are made from Nylon (PA66), the same plastic used to manufacture most under-hood plastic performance parts.

Exhibiting excellent chemical and thermal resistance, our nylon based nonwoven fabrics are durable, abrasion resistant, and can be found in many applications in the engine compartment.

Cable wrap composites utilize our materials for structural reinforcement and abrasion resistance.

Insulation and shielding composites can use nylon as part of the overall design to improve strength, durability, and noise reduction. The biggest benefit for using stronger materials?: You can use lighter materials to lessen the weight of the vehicle and still achieve superior performance.



# THERMOFORMED COMPOSITES

*powered by* The Nylon Advantage®



From headliner system to package trays, from trunk liners to load floor pans, interior composites play an important role in today's automobiles. Make sure nylon is part of your design. Pound-for-pound stronger than steel, our nylon nonwovens allow you to add strength and other functionality to your composite while **decreasing** weight.

Use lightweight nonwovens as barriers to resin migration and for improved mold release. Also include our materials as structural reinforcement and drop the overall weight of the composite.

Incorporate these fabrics where quietness is a factor or where abrasion resistance is critical. CEREX even offers products for deep-draw applications where other nonwovens fail.

Where aesthetics are important, our full line of custom colors allow you to mask areas with our low visibility color-keyed (LVCK) backing materials.



# BUZZ-SQUEAK-RATTLE SOLUTIONS

*powered by* The Nylon Advantage<sup>®</sup>



Buzz, squeak, and rattle problems give a car owner the perception that there are quality issues with their new vehicle. Minimizing BSR is of paramount importance when designing vehicle components and vehicle assemblies.

With innumerable causes of BSR, one must be armed with a number of solutions to combat these issues.

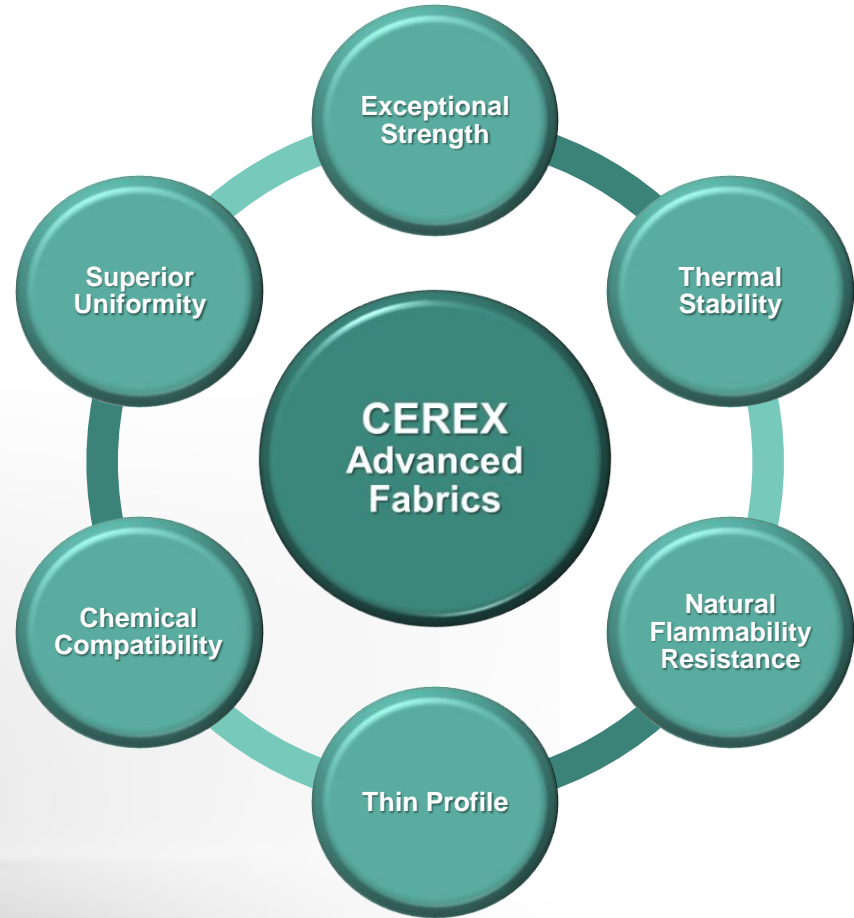
Our nylon nonwoven materials are thin, flexible, quiet, and provide moderate abrasion resistance. Because of their structure, they are also very conformable to most any surface within the vehicle.

By applying pressure sensitive adhesives, our materials can be placed between components to eliminate problem areas, whether inside the vehicle or under the hood.





# SO WHAT IS *The Nylon Advantage*®?

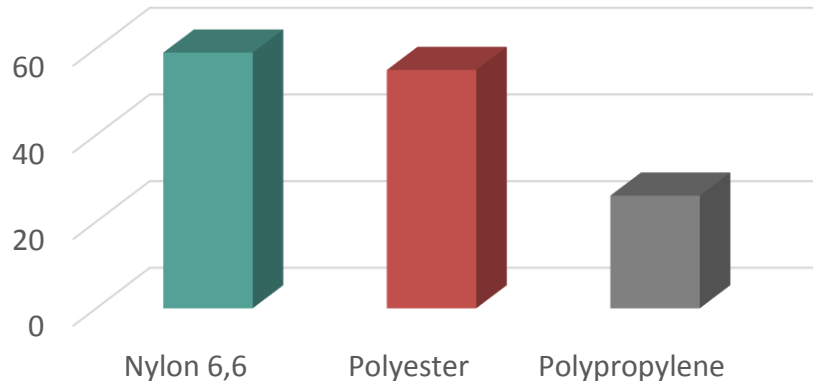


# SUPERIOR STRENGTH

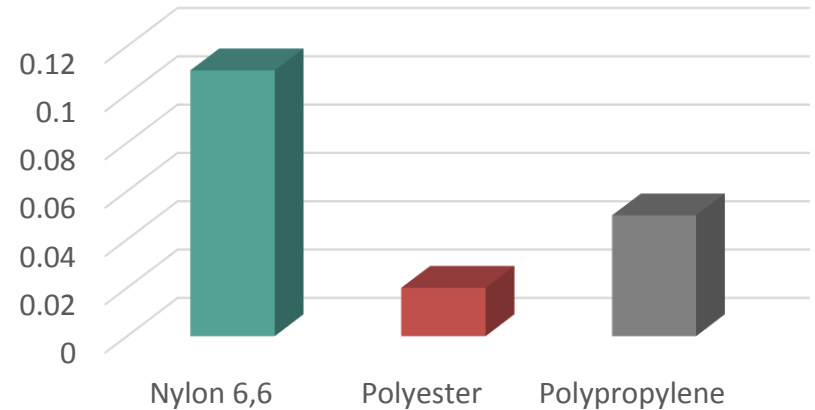
powered by *The Nylon Advantage*®

- As a base plastic, the tensile strength of nylon 6,6 is more than **double** polypropylene and 7% greater than polyester.
  - Co-polyesters that are used in many spunbond products have an even lower tensile strength.*

Tensile Strength (MPa)



Izod Impact Strength (kJ/m)

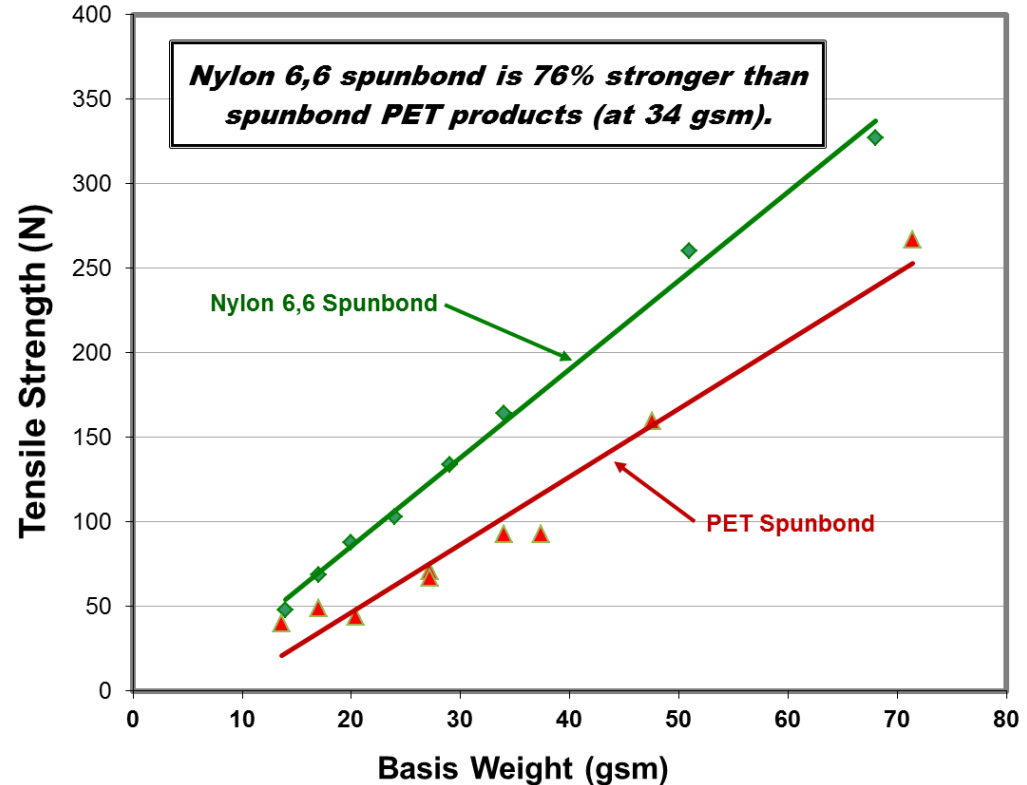


- Nylon 6,6's izod impact strength is more than **double** polypropylene and more than **5 times greater** than polyester.

# GREATER TENSILE STRENGTH vs. PET

powered by *The Nylon Advantage*®

- In **fabric form**, the strength differential becomes **even higher**.
- **High strength** means that you can use a **lower weight** material in your designs, offering the opportunity to **lower weight in the vehicle**
- **Thin profiles** allow designers to integrate these fabrics into composite design for reinforcement allowing removal of other heavier components

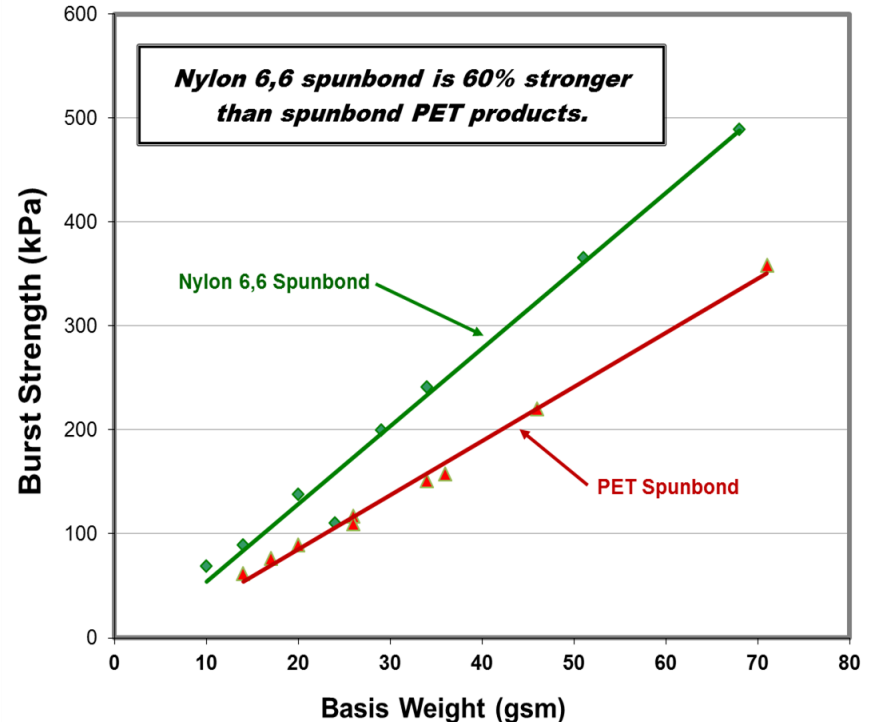


# SUPERIOR BURST STRENGTH vs. PET



powered by *The Nylon Advantage*®

- Able to withstand **high pressure applications** including difficult processing and system pulsations
- Improves **durability** and **service life**
- Offers lower basis weight options that can **reduce weight, cost and waste.**



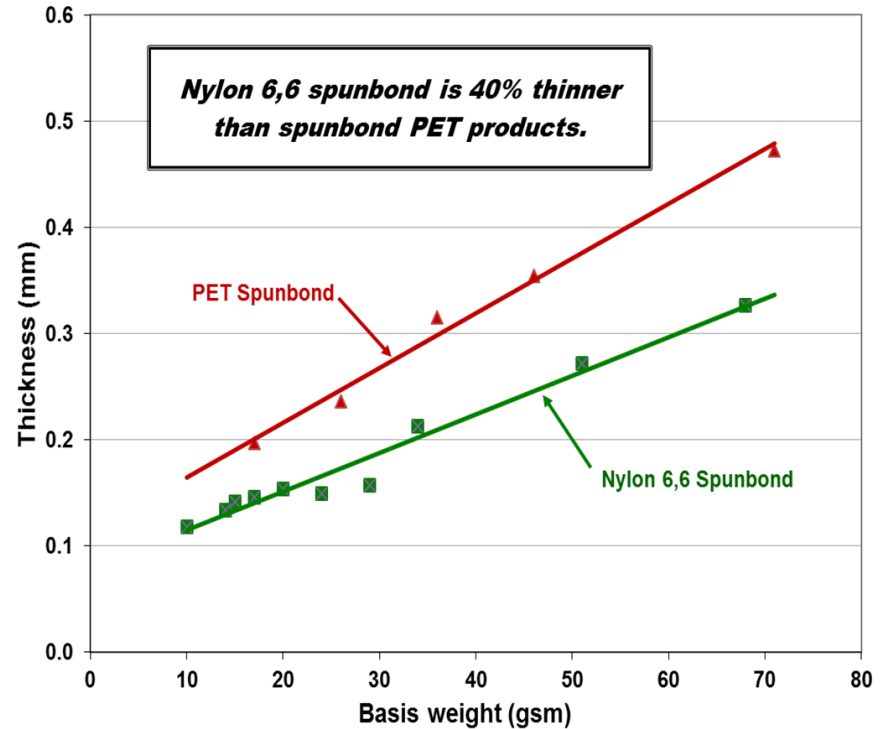
# THINNER PROFILE THAN PET

powered by *The Nylon Advantage*®

Allows designs to be

- **Smaller,**
- **More cost effective,** and
- **Lighter weight**

without sacrificing  
performance or strength.



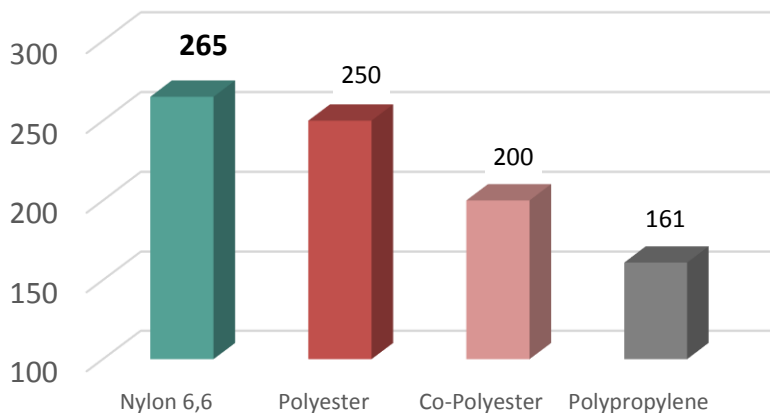


# EXCELLENT TEMPERATURE RESISTANCE



powered by *The Nylon Advantage*®

Melting Point (°C)

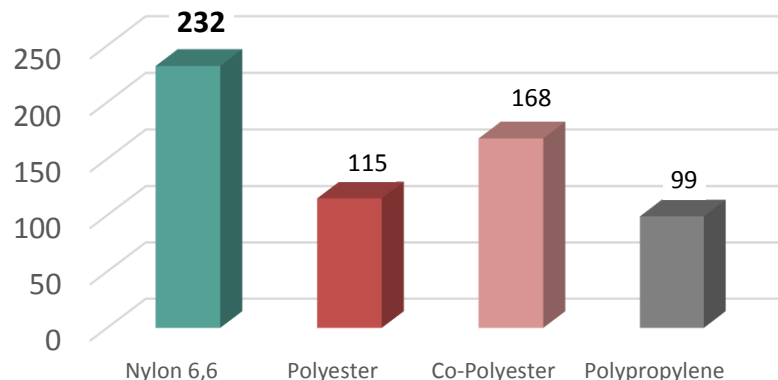


- Nylon 6,6 melts at 265°C which is **24% higher** than the Co-PET bonding polymer used in most PET spunbonds..
  - It also has a 30% higher heat capacity (1.47 J/g\*K) than Polyester.

- Nylon 6,6 **absorbs more energy** and **does not deform** as easily as other polymers even at elevated temperatures.

Reference: [www.curbellplastics.com/technical-resources/plastic-properties-table.asp](http://www.curbellplastics.com/technical-resources/plastic-properties-table.asp)

Temperature of Deflection @ 66 psi (°C)



References: *Nylon Plastic Handbook*, Melvin I Kohan, Hanser Publishers, 1995  
*Properties of Polymers*, D.W. Krevelen Elsevier, Amsterdam, 1992

# EXCELLENT CHEMICAL PROPERTIES



powered by *The Nylon Advantage*®

Nylon's chemical make-up, stable resonance structure (the electrons within the polyamide linkage) and strong affinity for hydrogen bonding make it uniquely compatible with a wide range of other chemicals, including:

- Alcohols and Glycols
- Acetate solvents
- Ketones
- Aromatic hydrocarbons
- Hydrocarbon fuels and oils
- Epoxy and Urethane resins
- Organophosphate esters and Phosphates, and
- Alkaline environments



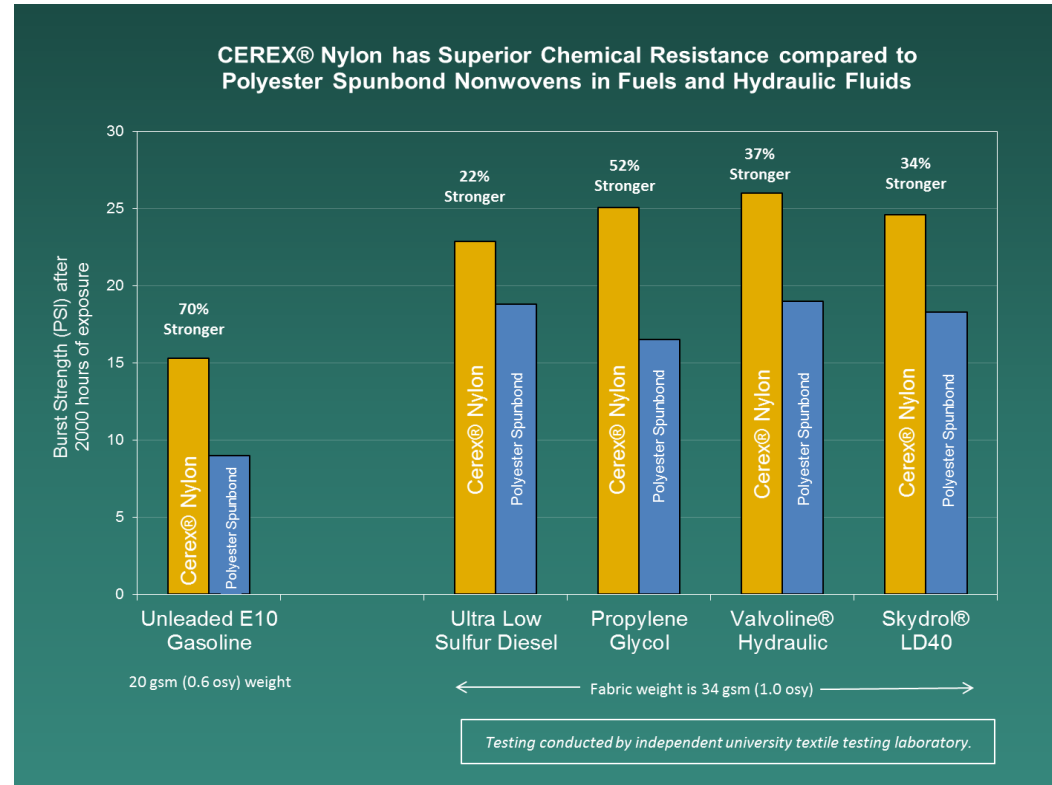
# HYDROCARBON RESISTANCE



powered by *The Nylon Advantage*®

Nylon's amide groups help protect the aliphatic carbonyl chains from solvent attack.

- Alcohols like methanol and ethanol (unleaded gasoline) and Propylene Glycol (hydraulic fluids) attack PET.
- Additives used for flame retardants, lubricity aids, and freeze protection compounds can also attack PET.



Valvoline® is a Registered Trademark of Ashland Oil Co.

Skydrol® is a Registered Trademark of Solutia, Inc.

# FLAMMABILITY PERFORMANCE

powered by *The Nylon Advantage*®



- Naturally **FMVSS 302** compliant without the use of additive, coatings, or other treatments that may interfere with design or application requirements
- “**Burn rate**” for all automotive products is defined as SE/NBR:
  - No burn rate
  - Self Extinguishing

## Ghesquiere Plastic Testing, Inc.

2050 HAMPER AVENUE  
HAMPER WOODS, MS 38625  
PHONE (662) 886-5026  
FAX (662) 886-1771

Report Date: February 5, 2016  
Test Date: February 2 - 4, 2016

Report #1602-80518  
Performed for:  
CEREX Advanced Fabrics, Inc.  
610 Chestnut Road  
Cantonment, FL 32533  
Attention: Ms. Erica Leon

### WORK REQUESTED:

Perform Flammability test on samples submitted.

### DESCRIPTION OF SAMPLE:

Samples submitted were fabrics identified as follows:

#38100 C097889, Lot #1559  
#38250 C097914, Lot #1560  
#38250 C097926, Lot #1561  
#38300 C097932, Lot #1562  
#38100 C097938, Lot #1563

(P. O. #241110).

### WORK PERFORMED:

Test specimens were prepared as necessary and conditioned for a minimum of 24 hours at standard laboratory conditions prior to testing.

Flammability test was performed in accordance with the procedures of FMVSS 302 (1998). Five specimens of each material were tested in the machine direction only, smooth side down.

### RESULTS:

The following determinations were made based upon the above tests:

The client and tester agree that the above results are for the samples tested and are not intended to represent the entire lot or production run of any product. The client and tester agree that the above results are for the samples tested and are not intended to represent the entire lot or production run of any product. Samples were not tested for materials that are designed to stop after the start of the test report unless the client indicates otherwise in writing.

TOTAL 3 PAGES

These materials pass the requirements of FMVSS 302.

#38250 C097926, Lot #1561

	Burn Distance (mm)	Burn Time (sec)	Burn Rate (mm/minute)
Lane 1	0	0	SE*
Lane 2	0	0	SE*
Lane 3	0	0	SE*
Lane 4	0	0	SE*
Lane 5	0	0	SE*

This material passes the requirements of FMVSS 302.

\* Self-extinguishing  
\*\* No burn rate



# LONG TERM THERMAL STABILITY

powered by *The Nylon Advantage*®

Thermal degradation must be considered in any automotive design application.

- PA66 shows only 20% loss after 1800 hours of exposure
- PP shows complete loss after only 400 hours of exposure

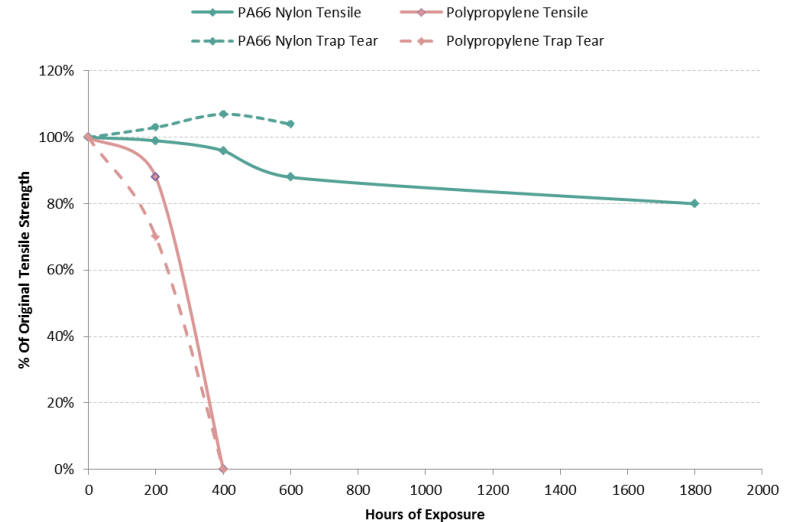
**PA66 Nylon** polymer formulations contain no added stabilizers and exhibit natural long term heat stability.

**Polypropylene** must utilize thermal stabilizer additives designed to interrupt the chain break reaction but are consumed during heat exposure.

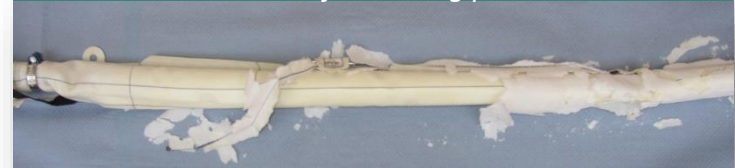
- Phenol type stabilizers break down suddenly and produce odors
- Hindered amine stabilizers will react more slowly but still suffer the same ultimate fate

## Long Term Thermal Stability of Nonwovens

Strength Comparison: ISO 2578 at 120°C



Actual Field Failure of PP airbag protective sleeve





# The Nylon Advantage<sup>®</sup>



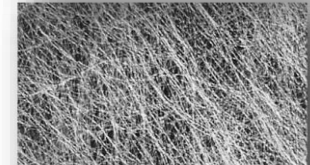
- ❖ Production Part Approval Process (PPAP)
- ❖ Advanced Product Quality Planning (APQP)
- ❖ Accredited Laboratory Services
  - ❖ ISO/IEC 17025 (American Association of Laboratory Accreditation AL2A)
- ❖ TS16949 Certified Lead Auditor
- ❖ Special Customer Requirements (SCR)
  - ❖ Specialized Testing Protocols by Customer/Item
  - ❖ Specialized Packaging/Labeling
- ❖ 8D Analysis
- ❖ FMVSS-302 Material Certification (third party)
- ❖ Automotive Industry Action Group (AIAG)



**PBN-II<sup>®</sup> Thermal Bond**



**Orion<sup>®</sup> Thermal Bond**



**Cerex<sup>®</sup> Flat Bond**



**Solution Dyed Colors**

## DESIGN CAPABILITIES

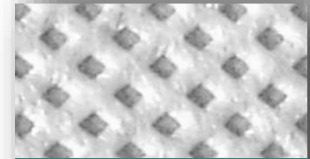
- ❖ Polymer & Additives Technology
- ❖ Filament Technology
- ❖ Bonding Technology
- ❖ Web Formation Technology
- ❖ Coating Technology
- ❖ Nanofiber Substrate Technology

## FUNCTIONAL CAPABILITIES

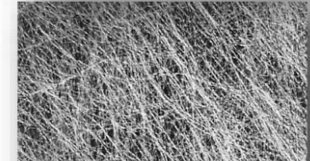
- ❖ Weight
- ❖ Thickness
- ❖ Strength
- ❖ Elongation / Stretch
- ❖ Permeability
- ❖ Softness / Stiffness
- ❖ Surface Texture
- ❖ Temperature Stability
- ❖ Chemical Compatibility
- ❖ Custom Colors
- ❖ Functional Additives



*PBN-II<sup>®</sup> Thermal Bond*



*Orion<sup>®</sup> Thermal Bond*



*Cerex<sup>®</sup> Flat Bond*



*Solution Dyed Colors*

# Bringing **SOLUTIONS** to YOUR business



**Cerex Advanced Fabrics, Inc.**  
610 Chemstrand Road  
Cantonment, FL 325533  
Phone: 800.572.3739  
[www.cerex.com](http://www.cerex.com)

*Our technical partner in Europe*



neubadstrasse 7  
ch - 4015 basel  
switzerland  
Phone +41 61 282 82 20  
[www.anowo.com](http://www.anowo.com)



**CEREX**